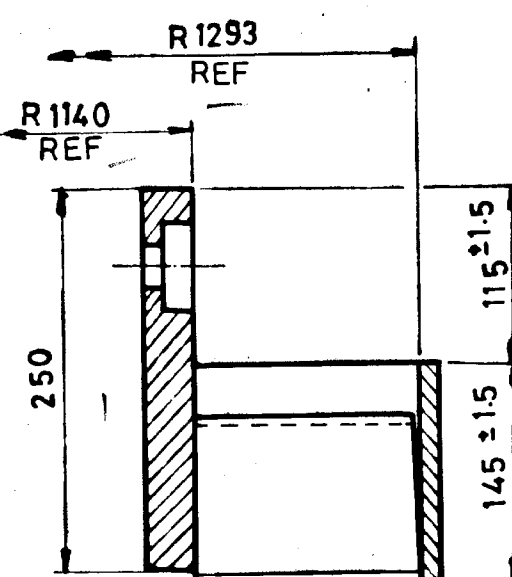
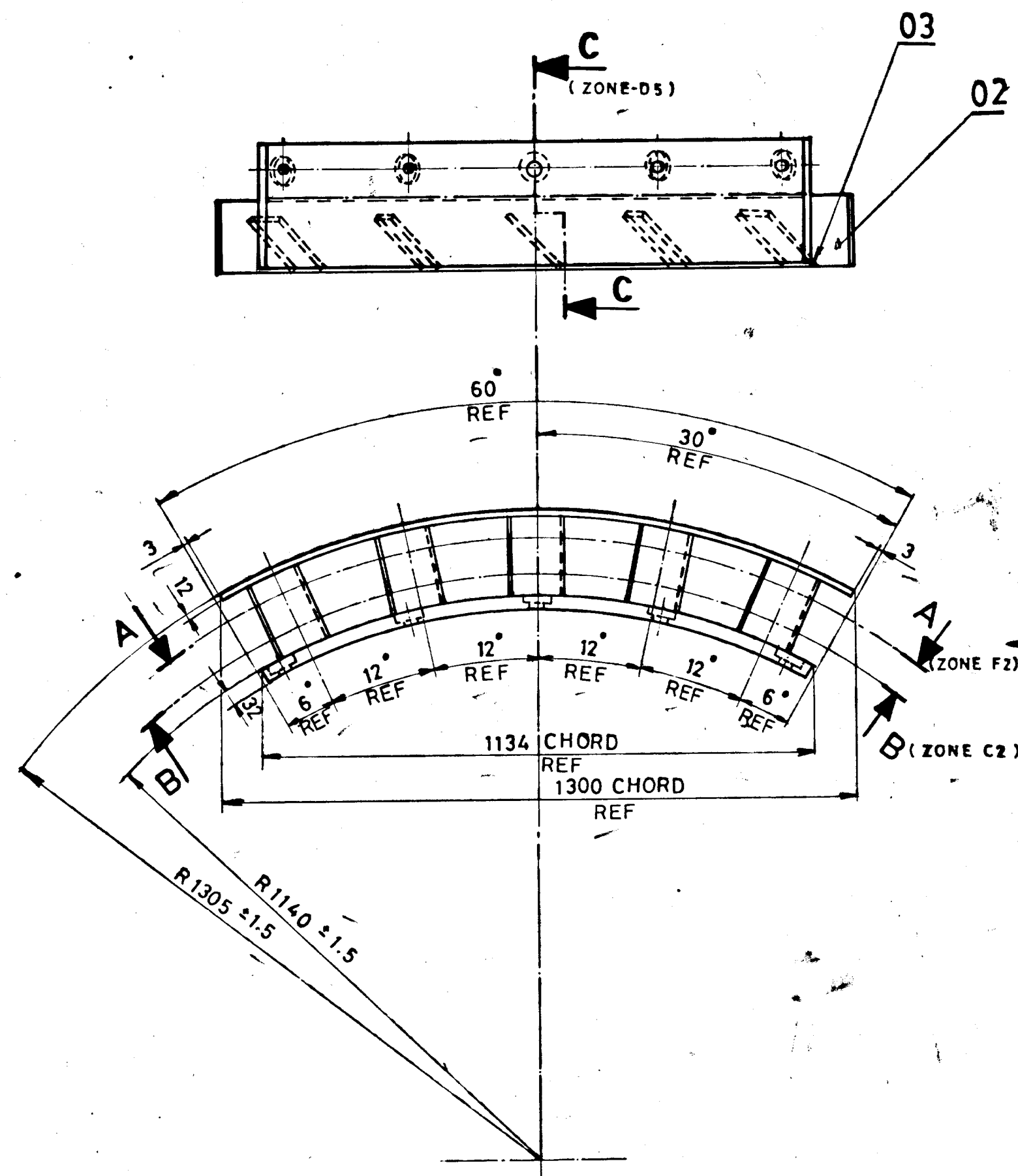
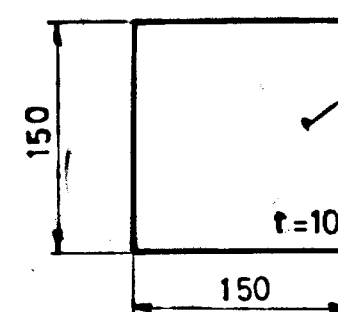
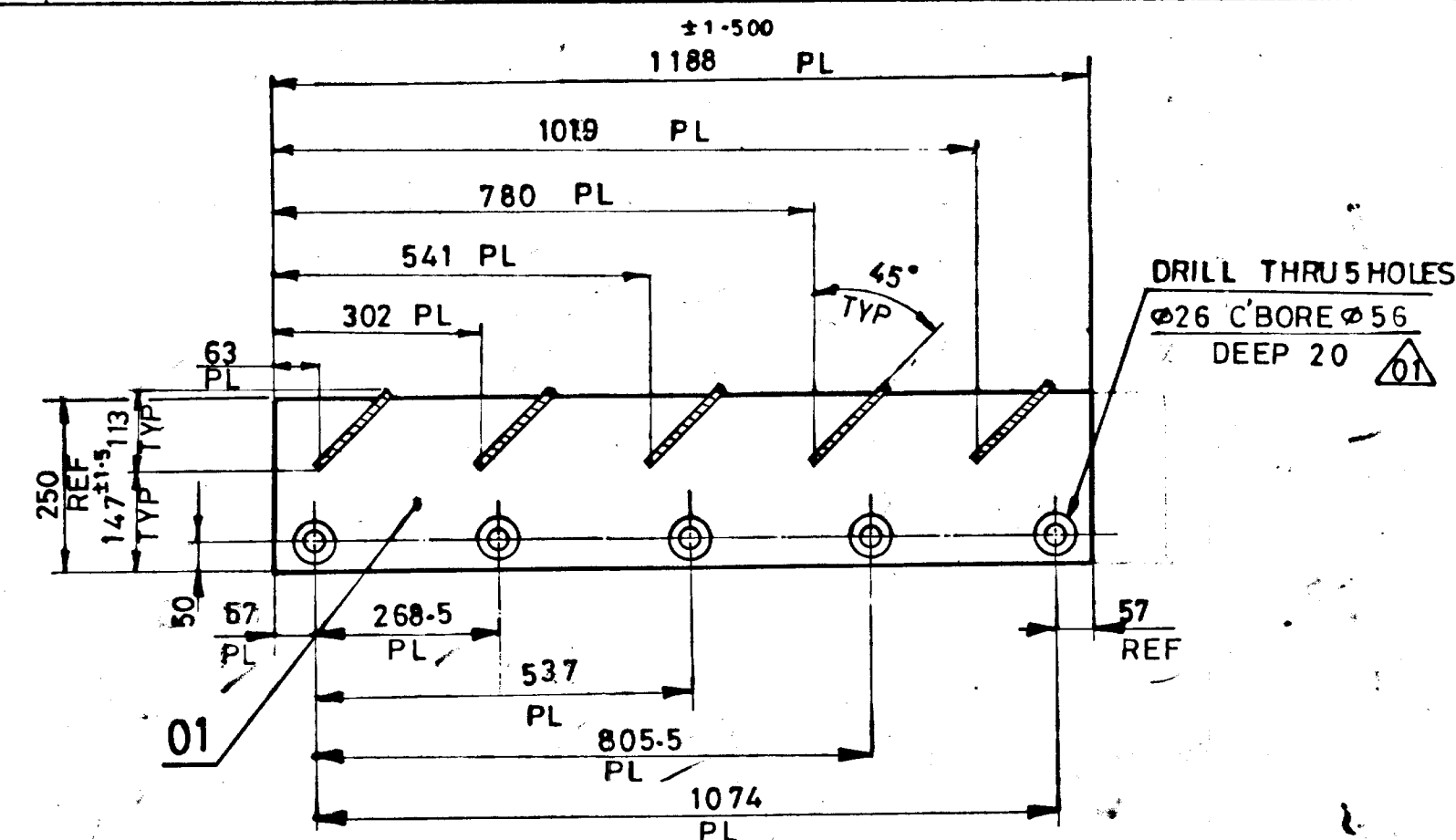
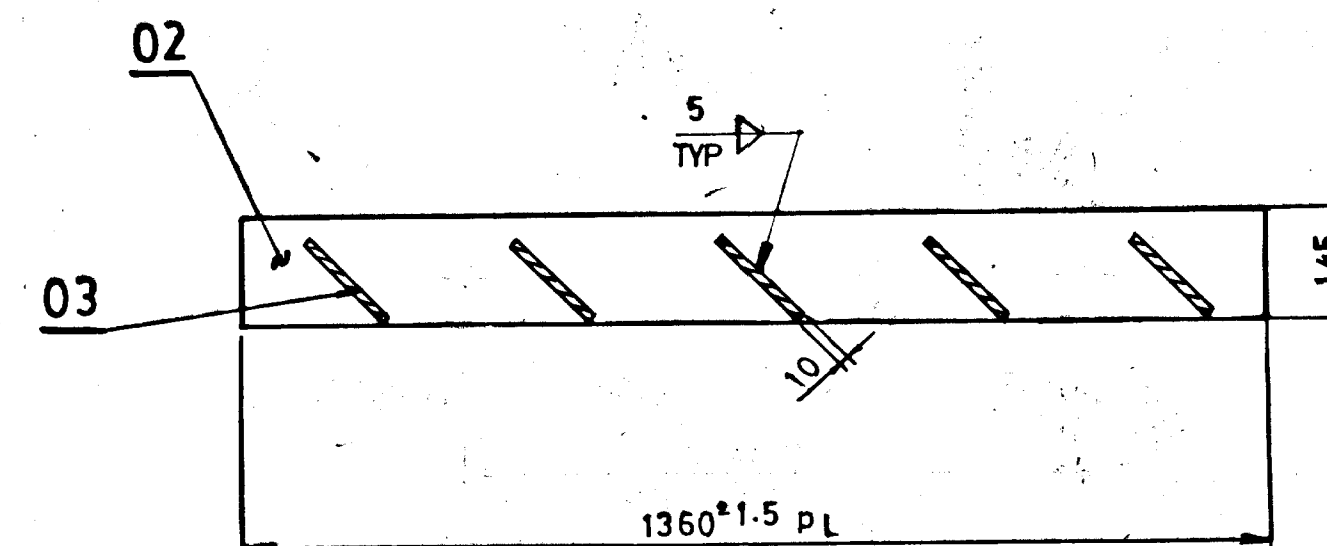


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

S9010-081-19-2 ON DRG

TYPE OF WELD	WPS NO.	WELD LENGTH (MM)
5 \rightarrow	WE:001	3000

SECTION CC
(ZONE-E7) (SCALE 1:5)03
REF
(SCALE 1:5)SECTION AA (DEVELOPED) (ZONE-D7)
ALL PL DIMS BASED ON R 1140SECTION BB (DEVELOPED)
(ZONE D7) ALL PL DIMS BASED ON R-1305REFER PLANT STANDARD
HY 030261 FOR
UNSPECIFIED TOLERANCES

NOTES:

1. STRESS RELIEVE AS PER DRG-NO. 2-61-370-00821
2. APPLICABLE TO KHAPERKHEDA & KOLAGHAT PROJECTS (0250, 0251, 0289, & 0290) ONLY. FOR HP MILLS REFER DRG-NO. 2-61-180-01069

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	SID	MATL. CODE	UNIT WT.	ZONE
03	PL 10 x 150 x 150						AA1011819074	1.76	
							AA10119	5	
02	PL 12 x 145 x 1360						AA 1011819090	18.50	
							AA10119	1	
01	PL 32 x 250 x 1188						AA1011819171	75.00	
							AA 10119	1	

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.
HYDERABADDEPT. BMD
CODE 446GRADE OF
TOL. DIM.
C/MITSCALE
1:10
1:5WEIGHT (Kg)
102.30REF. TO ASSY. DRG.
3-61-180-00856ITEM NO.
NO. OF
ITEMSTITLE
VANE WHEEL SEGMENTDRAWING NO.
2-61-180-01065
SHEET NO. 07
NO. OF SHEETS 07